



A PRODUCT OF THE VALVOLINE COMPANY A DIVISION OF ASHLAND INC.

Product Information

TECTYL 915W40

Description

TECTYL 915W40 is an API CH-4/SJ SAE 30 corrosion preventive, internal combustion engine oil, meeting the corrosion properties of MIL-L-21260.

TECTYL 915W40 is an excellent preservative and break-in oil in reciprocating spark-ignition and compression-ignition engines in all types of ground equipment.

TECTYL 915W40 is also suitable as a parts preservative by spray or dip.

TECTYL 915W40 gives a thin oily, translucent film.

| Typical Properties | | |
|---|---|--|
| Flashpoint; COC Specific Gravity @ 60°F Viscosity @ 100°C Viscosity @ 40°C Viscosity; @ -15°C Borderline Pumping temperature; Pourpoint | 232 0.890 14.2 108 3300 < -20 -30 | °C kg/ltr mm²/s (cst) mm²/s (cst) mPa.s (cP) °C °C |
| Recommended Film Thickness Theoretical Coverage @ Avg. Recommended FT | 10 100 | microns m²/l |
| Accelerated Corrosion Tests: @ Avg. Recommended FT | | |
| Humidity; 100 % RH; @ 50°C; ASTM D1748 (2x4x1/8" Sanblasted Steel Panels) | 30+ | days |
| Humidity; 100 % RH; @ 40°C; DIN 50 017-KK (DIN 1623 Steel Panels) | 30+ | days |

This information only applies to products manufactured in the following location(s): EuropeEffective Date:Replaces:Author's Initials:PagesCode:Aug. 17, 0727-09-1999JAvM1/2Tectyl 915W40.doc

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Surface Preparation:

The maximum performance of **TECTYL 915W40** can be achieved only when the metal surfaces to be protected are clean, dry and free of rust, oil and mill scale. Valvoline recommends that the metal substrate temperature be 10-35 °C at the time of product application.

Application:

TECTYL 915W40 is formulated to be used as supplied. Ensure uniform consistency prior to use. Continued stirring is generally not required. If the product thickens due to cold storage, contact Valvoline. DO NOT THIN **TECTYL 915W40**. Incorrect thinning will affect film build, cure time and product performance. Valvoline recommends that the ambient and product temperature be 10-35 °C at the time of product application.

TECTYL 915W40 should be used as factory fill and break-in oil for all new and rebuilt engines. This is a completely operational oil for current production engine meeting the requirements of MIL-L-21260D and need not be changed until the first scheduled oil change specified by the engine manufacturer.

TECTYL 915W40 is used to protect engine parts during covered shipment and indoor storage.

TECTYL 915W40 can be applied by spray or dipping.

TECTYL 915W40 is compatible with lubricating oils qualified under MIL-L-21260, MIL-2104 and MIL-L-46152.

Removal:

TECTYL 915W40 can be removed with mineral spirits or any similar petroleum solvent, hot alkaline wash or low pressure steam.

Under proper storage conditions **TECTYL 915W40** can have a shelf life of 3 years minimum.

Storage:

TECTYL 915W40 should be stored at temperatures between 10-35 °C. Mild agitation is recommended prior to use.

Caution:

Adequate ventilation is required for cure and to ensure against formation of combustible liquid. THE PARTIALLY CURED FILM SHOULD NOT BE EXPOSED TO IGNITION SOURCES SUCH AS FLARES, FLAMES, SPARKS, EXCESSIVE HEAT OR TORCHES. Refer to Valvoline's Material Safety Data Sheet for additional handling and first aid information.

Note:

The addition of any product over or under this coating is not recommended. The use of additional coatings could result in chemical incompatibility, thus affecting the performance of this coating as stated in the Typical Properties section. If a primer, other than a Valvoline recommended product is required, written authorization must be obtained from Valvoline.

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